

Date: Tuesday, 12/06/2007 10:59:28 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D3508-5
Job Number	: 32886	Part Number	: D35085
Estimate Number	: 10804	Drawing Number	: OPEN UP HOLES
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 12/06/2007 S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Due Date	: 19/06/2007
Previous Run	: 32884	Qty:	2 Um: Each
Written By	:		
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1.



Comment: SMALL & MEDIUM FAB RESOURCE 1
 open up holes per drwg D3508 rev.B

FF 07-06-22

2

2.0	D35085	WEARPLATE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 WEARPLATE

B 31197

FF 07-06-22

2

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

EP 07/06/25 (42)

4.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING
 TOUCH UP AS NECESSARY

FF 07-06-25

2

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

EP 07/06/25
 (2)

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Process Sheet

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Drawing Name: D3508-5

Job Number: 32886

Part Number: D35085

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-IDENTIFY USING NEW B/N

P07/6/26 (2)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



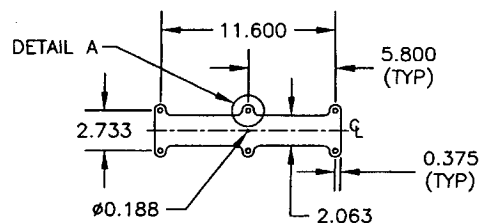
Comment: FINAL INSPECTION/W/O RELEASE

(2) RD 07/06/26

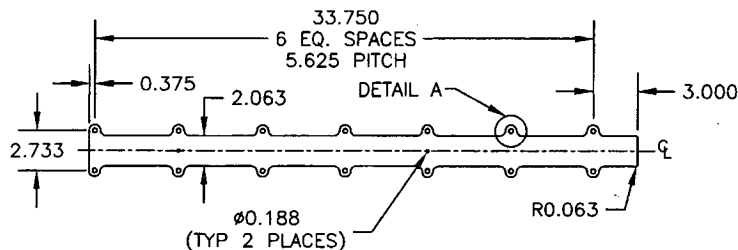
Job Completion



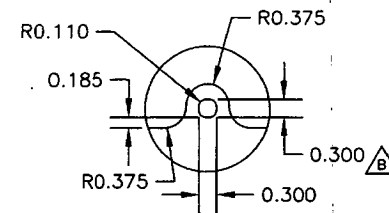
U 07-10-26



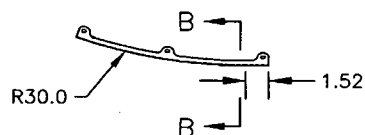
D3508-1 FLAT PATTERN



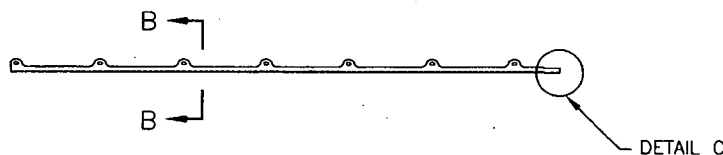
D3508-3 FLAT PATTERN



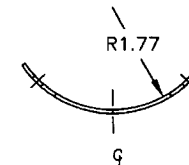
**DETAIL A
SCALE 1:2**



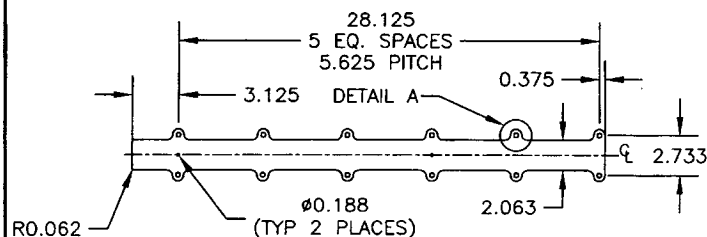
D3508-1 BENDING DETAIL



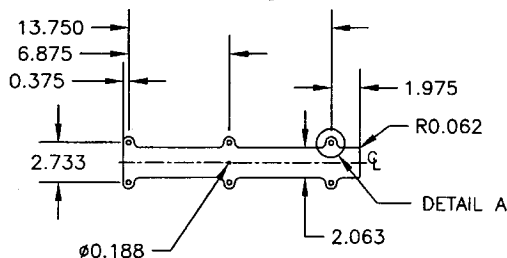
D3508-3 BENDING DETAIL



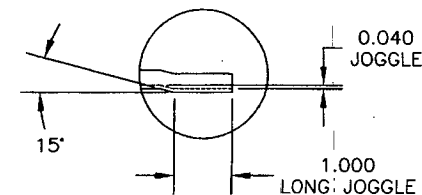
**SECTION B-B
SCALE 1:2**



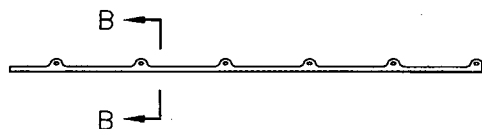
D3508-5 FLAT PATTERN



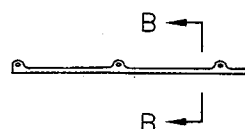
D3508-7 FLAT PATTERN



**DETAIL C
SCALE 1:2**



D3508-5 BENDING DETAIL



D3508-7 BENDING DETAIL

D3508-1/-3/-5/-7 WEARPLATE NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET, 20 GAUGE (0.038 THICK) (REF DART MATERIAL SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (REF 4.3.5.6) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 6) PART IS SYMMETRICAL ABOUT CENTERLINE

RELEASED

06.12.12

W/O 32886

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B	06.10.27	CHANGE STAINLESS STEEL, WIDEN TAB
A	06.04.21	NEW ISSUE
DESIGN	PH	DRAWN BY PH
CHECKED	#	APPROVED #
DATE	06.10.27	TITLE WEARPLATE
		DRAWING NO. D3508
		REV. B
		SHEET 1 OF 1
		SCALE 1:8

DART DART AEROSPACE USA, INC.
PORT HADLOCK, MA